



Dart Hawkesbury
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D4149-3
Job Sheet 168196



Part No: D4149-3

Job Qty: 10 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 11/27/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD
verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/25/17	11/25/17	0.00	0.00	Start Up Machining		
100	Bandsaw	10 pcs	11/25/17	11/25/17	0.00	0.03	Bandsaw1		
110	CNC Vertical Machining	10 pcs	11/27/17	11/27/17	0.12	4.37	HAAS 1		
130	QC	10 pcs	11/27/17	11/27/17	0.00	0.00	QC8		
170	Packaging	10 pcs	11/27/17	11/27/17	0.00	0.00	Packaging3		
180	QC21-SA	10 Ea	11/27/17	11/27/17	0.00	0.00	QC21		

DEC 21 2017 ST080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303B1.000X1.000	3	2	0	0

Part Specifications

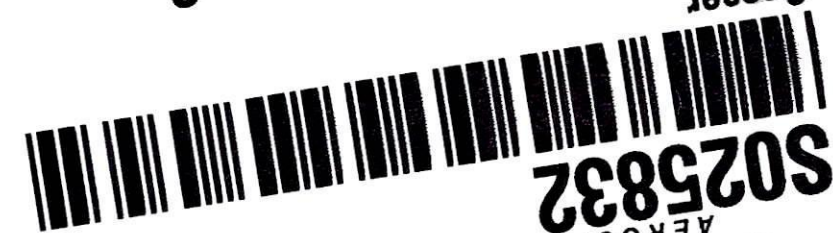
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Spacer	0.380Inches ± 0.030	0.410 0.350	Diameter	
3	Spacer	0.630Inches ± 0.030	0.660 0.600		
4	Spacer	1.588Inches ± 0.010	1.598 1.578		
5	Spacer	2.430Inches ± 0.030	2.460 2.400		
6	Spacer	0.630Inches ± 0.030	0.660 0.600		
7	Spacer	1.587Inches ± 0.010	1.597 1.577		
8	Spacer	0.750Inches ± 0.030	0.780 0.720		
9	Spacer	0.313Inches ± 0.010	0.323 0.303		
10	Spacer	0.380Inches ± 0.030	0.410 0.350	Radius	

PART NO:
Revision:
Operation:
Change No:

D4149-3
Start up Operation

Mfg Date: 12/20/17
Job No: 168196

Spacer



DART
AEROSPACE
S025832

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11	Spacer	0.375Inches $\pm$ 0.010	0.385 0.365
12	Spacer	0.750Inches $\pm$ 0.010	0.760 0.740
13	Spacer	0.735Inches $\pm$ 0.010	0.735 0.725

Plex 11/10/17 3:54 PM dart.poulin.mario

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